

## CLAIMS

1. A shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a solution of a reactive or thermoplastic resin or a thermally molten composition, wherein a flat portion of the transfer pattern is formed of an fine irregular surface having an arithmetic average roughness Ra of 30.0 to 1.5  $\mu\text{m}$ .

2. A shaped sheet according to Claim 1, wherein the shaped sheet is provided with a fine irregular surface having a maximum height Ry of 100.0 to 10.0  $\mu\text{m}$  by the transfer pattern.

3. A method of producing a shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a reactive or thermoplastic resin solution or thermally molten composition, the method comprising forming a releasing sheet in which the releasable resin layer of the substrate sheet has a fine irregular surface with an arithmetic average roughness Ra of 2.0 to 0.3  $\mu\text{m}$  and then performing embossing processing so as to form an irregular shape on the releasable resin layer such that a flat portion of the transfer pattern is formed of a fine irregular surface

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having an arithmetic average roughness Ra of 30.0 to 1.5  $\mu$

m/.

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